

EVALUATION CERTIFICATE

No. 0200-WL-10004

Object name	1020
Object type	A weighing controller/indicator for automatic gravimetric filling instruments
Issued by	FORCE Certification EU - Notified Body No. 0200
In accordance with	OIML R61:2004, OIML D11:2004 section 12 and 13 applying severity level 3 WELMEC Guide 2.8:2012 WELMEC Guide 7.2:2019 WELMEC Guide 8.8:2017.
Issued to	PENKO Engineering B.V. Schutterweg 35, 6718 XC Ede, The Netherlands
Manufacturer	PENKO Engineering B.V.
In respect of	A weighing controller/indicator for automatic gravimetric filling instruments
Description and documentation	The weighing indicator is described and documented in the annex to this certificate.
Remarks	Summary of tests involved: See the annex to this certificate.

Note: This certificate is a revised edition which replaces DK0199-R61-14.03 revision 3.

This evaluation certificate cannot be quoted in an EU type examination certificate without permission from the holder of the certificate mentioned above.

The annex comprises 10 pages.

Issued on **2021-01-21**

Descriptive annex

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1. Name and type of instrument

The weighing indicator is designated 1020 and can be used as weighing controller and primary indication for static weighing automatic gravimetric filling instruments using single load fill. It is an electronic weighing indicator to be connected to a separate load receptor and capable of transmitting the weight to connected units.

The indicator can be configured to single-interval, multi-range or multi-interval.

The name of the indicator may be followed by alphanumeric characters for technical, legal or commercial characterisation of the instrument.

The indicator consists of a PSU/ADC-board with optional analogue output, a CPU-board with digital I/O and Ethernet, a display-board with keyboard and graphic LCD and optional either a Profibus, a Profinet or a CAN board and a RS232/RS422 board, all contained in a single enclosure.

The CPU-board contains non-volatile memory for storage of calibration and setup data and for alibi memory (DSD). The tested hardware version is 2.0.

2. Description of the construction and function

2.1 Construction

2.1.1 1020 weighing indicator

The 1020 indicator is supplied in either an aluminium enclosure for panel mounting or a stainless steel enclosure suitable for desktop or wall mounting.

The 1020 indicator is specified in Section 3.1.

2.1.2 Load cells

Requirements to connected load cell(s) are set out in Section 3.2.

2.1.3 Load receptor

Requirements to connected load receptor are set out in Section 3.3.

2.1.4 Interfaces and peripheral equipment

Set out in Section 4.

2.2 Functions

The instrument is a microcontroller based electronic weight indicator that requires the external connection of strain gauge load cell(s).

The primary functions provided are:

- Self-test function
- Initial zero-setting – within 20% of Max
- Semi-automatic zero-setting – within 4% of Max
- Automatic zero-setting – within 4% of Max
- Zero-tracking – within 4% of Max
- Semi-automatic tare – up to 100 % of Max
- Preset tare – up to 100 % of Max
- Printing device
- Extended resolution
- Real Time Clock
- Data storage device - Alibi memory

Hold Enter key > 3 seconds to activate ‘Main Menu’, use cursor keys to scroll.

SW counter

New software version can be down loaded into the 1020 indicator without breaking the physical sealing. Therefore 1020 has a non-resettable SW-counter, which increments each time a new software version is downloaded. The SW counter is displayed in ‘Certified Info’ screen, use cursor keys to scroll to this item.

TAC counter

The 1020 indicator has a non-resettable TAC counter, which increments each time the legal relevant part of the setup is changed. The TAC counter is displayed in ‘Main Menu’ at the right bottom line.

CAL counter

The 1020 indicator has a non-resettable CAL counter, which increments each time a calibration is performed. The CAL counter is displayed in ‘Main Menu’ at the right bottom line.

Event Log

The 1020 indicator has an event log in which all system events are logged with a time stamp. The event log can be viewed in ‘Main Menu’ -> ‘Event Log’. Use cursor up/down for previous/next event.

Software version

The 1020 indicator has software separation. All the legal relevant software is contained in a dll-file which integrity is checked at start up. Version, time stamp and checksum of the dll-file can be viewed in ‘Main Menu’ -> ‘Certified Info’.

The tested legal relevant software versions are:

Ver. 1.0.0.91	Date: 6-2-2014 15:23:31	Checksum: 11A9167A
Ver. 1.0.0.92	Date: 6-7-2020 10:13:10	Checksum: 73BC7887

The non-legally relevant software versions, serial number and hardware versions can be viewed in ‘Main Menu’ -> ‘Info’.

3. Technical data

3.1 Weight indicator

The 1020 has the following characteristics:

Type:	1020
Reference accuracy class Ref(x):	0.2
Accuracy class (X(x)):	0.2, 0.5, 1 or 2
Weighing range:	Single-interval, multi-range or multi-interval
Number of verification scale intervals (n_i):	≤ 10000
Maximum capacity of interval or range (Max_i):	$n_i \times e_i$
Verification scale interval, $e_i =$:	$\geq 0.4 \mu V$
Minimum capacity (Min_i):	= MinFill
Maximum filling (MaxFill):	= Max
Minimum filling (MinFill):	See table below
Number of loads per fill:	1
Maximum time between automatic zero-setting:	120 minutes
Minimum warm-up time:	8 minutes
Maximum tare effect:	100 % of Max
Fractional factor (π):	0.5
Electromagnetic class:	E2
Excitation voltage:	5 VDC
Minimum input voltage:	0 mV
Maximum input voltage:	11 mV for range 2 mV/V 16.5 mV for range 3 mV/V
Circuit for remote sense:	Active, (see below)
Minimum input impedance:	43.75 ohm
Maximum input impedance:	1200 ohm
Connecting cable to load cell(s):	See Section 3.1.1
Humidity:	Non-condensing
Supply voltage:	24 VDC, not to be supplied from DC Mains
Operating temperature range:	-10 ° C to +40 ° C
Peripheral interface:	Set out in Section 4

Minimum filling's (MinFill) dependency of verification scale interval (d) and accuracy class X(x) for weighing controller 1020.

d	Accuracy class							
	X(0.2)		X(0.5)		X(1)		X(2)	
	d	[kg]	d	[kg]	d	[kg]	d	[kg]
0.1	287	0.0287	115	0.0115	58	0.0058	29	0.0029
0.2	573	0.1146	115	0.0230	58	0.0116	29	0.0058
0.5	859	0.4295	229	0.1145	58	0.0290	29	0.0145
1	1717	1.717	344	0.334	115	0.115	29	0.029
2	1717	3.434	687	1.374	172	0.344	58	0.116
5	1717	8.585	687	3.435	343	1.715	86	0.430
10	2576	25.76	687	6.87	343	3.43	172	1.72
20	2576	51.52	1030	20.60	343	6.86	172	3.44
50	2576	128.80	1030	51.50	515	25.75	172	8.60
100	2576	257.6	1030	103.0	515	51.5	257	25.7
200	2576	515.2	1030	206.0	515	103.0	257	51.4
≥ 500	2576		1030		515		257	

3.1.1 Connecting cable between the weight indicator and a junction box for load cell(s), if any

3.1.1.1 4-wire system

Line: 4 wires, shielded
 Maximum length: The certified length of the load cell cable, which shall be connected directly to the weighing indicator.

3.1.1.2 6-wire system

Line: 6 wires, shielded
 Maximum length: 2147 m/mm² (for n = 10 000)

3.2 Load cells

The 1020 weighing indicator may only be used with load cell(s) that fulfil the following general acceptance of load cells.

3.2.1 General acceptance of load cells

Any load cell(s) may be used for instruments under this certificate of type approval provided the following conditions are met:

- 1) There is a respective Part / Evaluation / Test Certificate (EN 45501) or an OIML Certificate of Conformity (R60:2000 or R60:2017) issued for the load cell by a Notified Body responsible for type examination under Directive 2014/31/EU.
- 2) The certificate contains the load cell types and the necessary load cell data required for the manufacturer's declaration of compatibility of modules (WELMEC 2:2015), and any particular installation requirements). A load cell marked NH is allowed only if humidity testing to EN 45501 has been conducted on this load cell.
- 3) The compatibility of load cells and indicator is established by the manufacturer by means of the compatibility of modules form, contained in the above WELMEC 2 document, or the like, at the time of EC verification or declaration of EC conformity of type.
- 4) The load transmission must conform to one of the examples shown in the WELMEC 2.4 Guide for load cells.

3.3 Load receptors

The 1020 weighing indicator may only be used with a load receptor that has a load transmission device in accordance with the standard solutions shown in WELMEC Guide 2.4:2001.

3.4 Composition of modules

Composition of modules to automatic gravimetric filling instrument using 1020 shall satisfy OIML R76-1:2006 annex F.

4. Interfaces and peripheral equipment

4.1 Interfaces

The weight indicator is equipped with one or more of the following protective interfaces:

- USB
- Ethernet
- Digital I/O
- Analog output (optional)
- CAN bus (optional)
- RS232/RS422 (optional)
- Profibus (optional)
- Profinet (optional)

The interfaces are characterised "Protective interfaces" and do not have to be secured.

5. Approval conditions

5.1 Compatibility of modules

In case of composition of modules, OIML R76-1:2006 annex F shall be satisfied.

6. Special conditions for verification

6.1 Composition of modules

The environmental conditions should be taken into consideration by the composition of modules for a complete weighing instrument, for example instruments with load receptors placed outdoors and having no special protection against the weather.

The composition of modules shall agree with Section 5.1.

7. Securing and sealing of the 1020 indicator

7.1 Securing and sealing

Seals shall bear the verification mark of a notified body or alternative mark of the manufacturer according to ANNEX II, module D or F of the Directive 2014/32/EU.

7.1.1 1020 indicator

Access to the configuration and calibration facilities is secured by a TAC counter and a CAL counters. The legally relevant software is secured by a SW counter. The value of the three counters shall be marked on the instrument at time of verification.

The electronic of the 1020 indicator shall be protected against exchange by sealing of the enclosure against opening with brittle stickers.

7.1.2 Weight indicator - load cell connector - load receptor

Sealing of the connection between the 1020 indicator and the load receptor and load cell(s) is accomplished by sealing the connector(s) with brittle plastic sticker(s) or with wire and seal.

In the rare cases where this is not possible the connection can be secured in one of the following ways:

- Inserting the serial number of the load receptor as part of the principal inscriptions contained on the 1020 weighing indicator identification label.
- The load receptor bears the serial number of the 1020 weighing indicator on its data plate.

7.1.3 Junction box for load cells

A junction box for load cells shall be sealed against opening with wire and seal or brittle plastic sticker(s).

8. Tests performed

Tests carried out by FORCE for this evaluation certificate on PENKO Engineering's 1020 weight indicator.

Test
Temperature effect on sensitivity with minimum weighing range and input impedance of 35 / 350 Ohm (20, 40, -10, 5 and 20 °C)
Temperature effect on no-load indication with minimum weighing range and input impedance of 35 Ohm (20, 40, -10, 5 and 20 °C)
Damp heat, steady state
Repeatability
Warm-up time
Span stability
Cable length between the weight indicator and a junction box for load cells
EMC immunity tests are performed with a load cell of 350 Ohm
Voltage variations
Electrical bursts (OIML D11:2004, severity level 3)
Electrostatic discharge
Radiated electromagnetic fields
Conducted electromagnetic fields

The test item fulfilled the maximum permissible errors at all tests.

Surge is not tested as 1020 is not to be supplied from DC Mains.

The test results have been re-examined

9. Documentation

Test report

DANAK-1914066, dated 24 April 2014, 72 pages

DANAK-1914082, dated 02 May, 89 pages

Technical file

Contents of the technical documentation held by the notified body in technical file T207534.

10. Pictures



Figure 1 1020 in panel mount enclosure



Figure 2 1020 in stainless steel enclosure

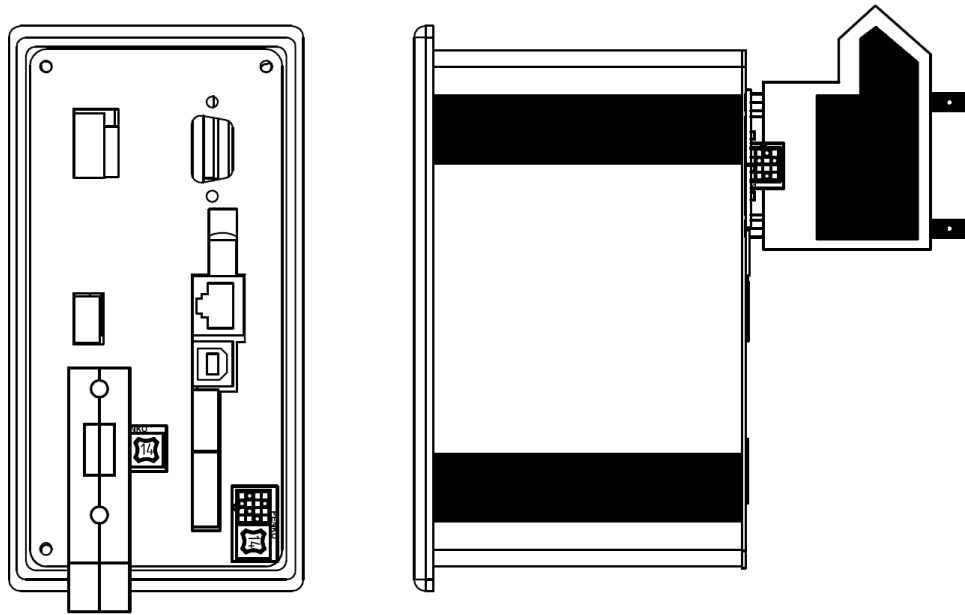


Figure 3 Sealing of panel mount enclosure

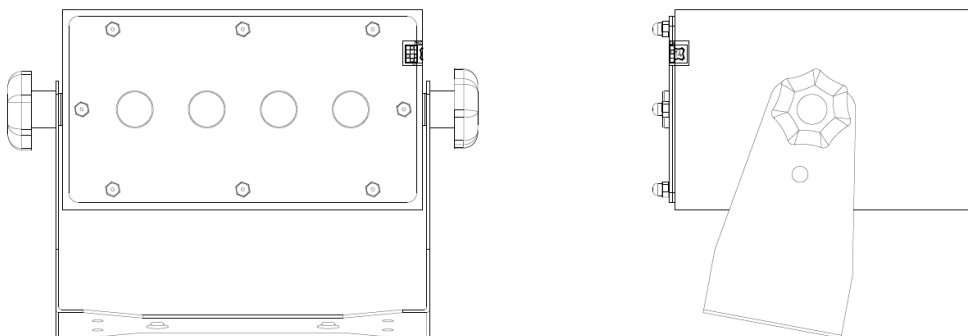


Figure 4 Sealing of stainless steel enclosure