EC Type Examination Certificate

No. DK 0199.128 revision 2

ECS..

AUTOMATIC CATCHWEIGHING INSTRUMENT

Issued by   **DELTA Danish Electronics, Light & Acoustics**
EU - Notified Body No. 0199

In accordance with the requirements of the automatic weighing instrument regulation No. 1033 of 17 October 2006, that implements in Denmark Directive 2004/22/EC of the European Parliament and Council of March 31, 2004 on Measuring Instruments (MID).

Issued to   **Kosan Crisplant A/S**
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In respect of   Automatic catchweighing instrument designated ECS.. with variants of modules of load receptors, load cells and peripheral equipment.
Accuracy class XIII(1) and Y(a).
Maximum capacity, Max: From 30 kg up to 600 kg.
Verification scale interval: $e = $ Max $/ n$.
Maximum number of verification scale intervals: $n = 3000$ (however dependent on environment and the composition of the modules).
Variants of modules and conditions for the composition of the modules are set out in the annex.

The conformity with the essential requirements in Annex 1 and the specific requirements in Annex MI-006, chapter I & II of the Directive 2004/22/EC is met by the application of OIML R51-1:2006, WELMEC Guide 7.2, and WELMEC Guide 8.16-1:2013.

Note: This certificate is a revised edition which replaces previous revisions.

The principal characteristics and approval conditions are set out in the descriptive annex to this certificate.

The annex comprises 14 pages.

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Descriptive annex

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1. Name and type of instrument and modules

The automatic weighing instrument is designated ECS. and is intended for the weighing of LPG cylinders. It consists of a control unit (CUC-Ex), an A / D module (load cell module) and a separate load receptor.

The automatic weighing instrument is available in various models as follows:

> ECSxxx Check Weigher
>
> ECSxxx Filling Machine
>
> ECSxxx Weight Correction Machine

where xxx designate the capacity of the automatic weighing instrument.

In the description, the display and control module is referenced as CUC. The instrument is a self-indicating weighing instrument with single-interval. The instrument is powered from an external AC mains power supply that also contains a serial interface or optionally powered by battery. The serial interface gives an interface to peripheral equipment such as a PC. The system is for use in hazardous areas.

The modules appear from Sections 3.1, 3.2 and 3.3; the principle of the composition of the modules is set out in Sections 6.1 and 10.

2. Description of the construction and function

2.1 Construction

2.1.1 CUC (display/control module)

The module is specified in Section 3.1.

Enclosures and keyboard

The CUC module is housed in a plastic enclosure 125 mm wide, 245 mm high and 90 mm deep. It is designed primarily for industrial use but may also be used in an office environment. This enclosure is designed to meet an IP 65 rating and can be exposed to water and dust.

The front panel of the CUC module comprises:

- A 122(W) * 22(H) dot LCD display with a viewing area of 60.5 mm(W) * 18.5 mm(H) gives a total of five digits and appropriate status indicators.

- A keyboard contains 16 gold cross point keys used to enter commands or data to the weight indicator. Each key is identified with a name and / or pictograph.

The bottom of the enclosure contains the following:

- A power / communication cord attached to the instrument via a gland connector.

- A load cell module cord attached to the instrument via a gland connector.

- A gland connector for cable to digital inputs.

- A gland connector for cable to digital outputs.

Electronics

The CUC is an intrinsically safe device that includes a microprocessor control circuitry, keyboard, volatile and non-volatile memory. The function of the CUC is to control the instrument and to receive the digitized representation of the load cell signal from the A / D module and convert it to a digital represented weight and show it in the display.

A part of the non-volatile memory in the CUC is reserved for storage of the weight and calibration data and software functions that are under legal metrology control. This part of the instrument software is protected and can only be changed if instrument is unlocked. The software part of this area is designated version: LCM 101xx in never instrument versions. In previous instrument revision this part did not have an independent version number but was part of the overall instrument version number.

2.1.2 A / D-module (load cell module)

The A / D-module is housed in an aluminium enclosure 80 mm wide, 75 mm high and 60 mm deep. This enclosure is designed to meet an IP 66 rating and can be exposed to water and dust.

The side of the enclosure contains the following:

- An 8 pin male connector for connecting the CUC module cord.

- A gland connector for access to the load cell input terminal block located inside the enclosure.

Electronics

The A /D module comprises an analogue to digital conversion circuitry, a 4 wire interface for the load cell input and a serial interface to the CUC within a single enclosure.
The function of the A/D module is to convert the load cell signal into a digitized representation and send the value to the CUC. Conversion of the digitized value into a weight representation is controlled by the CUC and the legal software part.

2.1.3 External power supply / junction box

The external power supply is a universal switching type and can accept an input voltage from the power mains from 85 - 264 VAC 50 or 60 Hz. The indicator produces a load cell excitation voltage of 5 VDC when powered from the power mains or, if configured for battery operation.

When the instrument is powered from the universal external power supply, a junction box is inserted between the instrument and power supply box.

The power supply includes an interface to a bi-directional RS485 serial interface.

2.1.4 Load receptor

Set out in Section 3.3

2.1.5 Interfaces and peripheral equipment

Set out in Section 4.

2.2 Functions

2.2.1 Functions and devices

The automatic weighing instrument has the following permitted functions and devices that are subject to the Measuring Instrument Directive:

- Initial zero setting device (max. 20 % of Max)

- Semiautomatic zero setting device

- Zero tracking device

- Automatic zero setting device

- Semiautomatic subtractive tare balancing device

- Preset tare device

- Storing preset tare

- Toggling between Gross and Net when tare operation is activated

- Extended indicating device (service mode only)

- Optional battery operation

2.2.2 Software

The instrument name and software version is displayed during the power up sequence of the instrument.

Name: XXYY, where XX can be:

    CS   for Check weigher

    FS   for Filling machine

    AS   for Weight correction machine

    OT   for Outlet with Check weigher

and YY can be 01 to 20.

The versions of the software in conformity with the Directive are,
"CUC-XXYY v. 00250" and
"XXYY v.3xxyy" plus "101zz"

Instrument XXYY version 00250:
Main instrument CUC-software and legal software parts are joined under the version number 00250. The version number can be displayed upon request. Refer to instrument user guide.

Instrument XXYY version 3xxyy:
Main instrument software (non-legal) and the legal software parts are divided into 2 version numbers. The legal software part is stored under version 101zz, and the non-legal software part is stored under version 3xxyy. The letters xx, yy and zz are numbers in the range [00..99]. Both version numbers can be displayed upon request. Refer to instrument user guide.

The legal software part in both versions is the same.

Download of new software is not possible, when the instrument is sealed.

3. Technical data

The automatic weighing instruments and its modules are set out as follows:

3.1 ECS.. Automatic weighing instrument

Type:	ECS..
Accuracy class:	XIII(1) and Y(a)
Maximum capacity (Max):	30 kg ≤ Max ≤ 600 kg
Minimum capacity (Min):	≥ 20 e
Verification scale interval (e):	e ≥ 0.01 kg and e ≥ Max / n
Weighing range:	Single-interval
Maximum number of Verification Scale Intervals (n):	3000
Maximum tare effect:	≤ 100 % of Max
Temperature range:	-10° to 50° C
Weighing mode:	Static or dynamic
Conveyor speed:	≤ 30 m/minute
Automatic zero setting:	min. each 44th minute
Electromagnetic class:	E2
Humidity:	Non-condensing

3.2 Display and A / D modules

The HMI / CTRL has the following characteristics:

Type:	CUC-Ex
Temperature range:	-10 ° to 50 °C
Accuracy class:	III
Weighing range:	Single-interval
Maximum number of Verification Scale Intervals:	3000 (class III)
Internal resolution:	> 30,000 counts
Maximum tare effect:	Max within display limits
Fractional factor:	pi = 0.5
Minimum input-voltage per VSI:	1 µV
Minimum signal voltage for dead load:	1 mV
Excitation voltage:	5 Vdc
Analogue range:	0 to 10 mV
Circuit for remote sense:	None
Minimum input-impedance:	350 ohm
Maximum input-impedance:	1200 ohm
External mains power supply:	85 - 264 Vac (50 / 60 Hz) or 12 Vdc battery
Peripheral interface:	Set out in Section 4

3.2.1 Connecting cable between the A / D module and load cell

Line:	4 wires (no sense), shielded
Maximum length:	The certified length of the load cell cable

3.3   Load cells

The load receptors are designed for fix mounting.

3.3.1   General acceptance of modules

Any load cell(s) may be used for instruments under this type examination certificate, provided the following conditions are met:

1)   There is a respective test certificate (EN 45501) or an OIML Certificate of Conformity (R60) issued for the load cell by a Notified Body responsible for type examination under the Directive 90/384/EEC.

2)   The certificate contains the load cell types and the necessary load cell data required for the manufacturer's declaration of compatibility of modules (WELMEC 2, Issue 4, 2004), and any particular installation requirements. A load cell marked NH is allowed only if humidity testing to EN 45501 has been conducted on this load cell.

3)   The compatibility of load cells and indicator is established by the manufacturer by means of the compatibility of modules form, contained in the above WELMEC 2 document, or the like, at the time of EC verification or declaration of EC conformity of type.

4)   The load transmission must conform to one of the examples shown in the WELMEC 2.4 Guide for load cells.

3.3.2   Load cells

The load cells, which are listed below are certified as modules in the weighing instrument.

Manufacturer	Load cell type
Flintec	PC6

3.4   Load receptors

The following types of load receptors are approved for the automatic weighing instrument:

- Platform with chain conveyor for dynamic or static weighing

- Platform with roller conveyor for static weighing

- Platform with lift table for static weighing

- Platform for static weighing

3.5   Composition of modules

In case of composition of modules, EN 45501 paragraph 3.5 and 4.12 shall be satisfied.

4. Interfaces and peripheral equipment

4.1 Interfaces

The interfaces are characterised "Protective interfaces" according to paragraph 8.4 in the Directive.

4.1.1 Load cell interface

A 4-terminal connector for the load cell is positioned on A/D module circuit board and is accessed through a gland connector on the load cell module enclosure.

4.1.2 Power supply / junction box

The power supply includes electronics to convert the main power supply to appropriate supply voltage for the weighing system.

The junction box includes connectors for distributing the supply voltage. Figure 1 shows an example of one particular configuration of the weighing equipment.

4.1.3 Serial I / O Interface

The serial connection to the CUC-Ex is always done through the power supply which has a RS485 channel.

A 2-terminal connector providing the bi-directional RS485 compatible interface is positioned on the power supply and is accessed through a gland connector on the side panel of the instrument enclosure.

4.2 Peripheral equipment

Connection between the indicator and peripheral equipment is allowed by screened cable.

The instrument may be connected to any simple recipient printer with a CE mark of conformity.

5. Approval conditions

5.1 Connection of cables

All cables shall be shielded, and the shield shall be properly EMC wise connected to the housing / connector in both ends.

5.2 Compatibility of modules

In case of composition of modules, WELMEC 2 (Issue 4) 2004, paragraph 11 shall be satisfied.

6. Special conditions for verification

6.1 Composition of modules

The environmental conditions should be taken into consideration by the composition of modules for a complete weighing instrument, for example instruments with load receptors placed outdoors and having no special protection against the weather.

The composition of modules shall agree with Section 5.2.

An example of a declaration of conformity document is shown in Section 10.

7. Securing and location of seals and verification marks

7.1 Securing and sealing

Seals shall bear the verification mark of a notified body according to ANNEX F of the Directive 2004/22/EC or alternative mark of the manufacturer according to ANNEX D of the Directive 2004/22/EC.

7.1.1 Mechanical sealing

The identification plate shall be secured against removal with a brittle plastic sticker.

7.2 Verification marks

A green M-sticker and a sticker with verification marks are to be placed on the data plate of the instrument.

8. Location of CE mark of conformity and inscriptions

8.1 Identification plate

All inscriptions for the instrument shall be placed on the identification plate, which is located on the display module.

8.1.1 CE mark

A sticker with the CE mark of conformity and year of production is located on the identification plate.

8.1.2 Inscriptions

The identification plate shall bear the following inscriptions:

- Manufacturer's trademark and / or name

- Type designation

- Serial number

- Max, Min and e(these shall additional be duplicated near the display unless the description plate is located near the display)

- Conveyer speed

- Temperature range: -10 / +50 °C

- Electromagnetic class: E2

- Humidity: Non-condensing

- Type examination certificate number

9.   Pictures
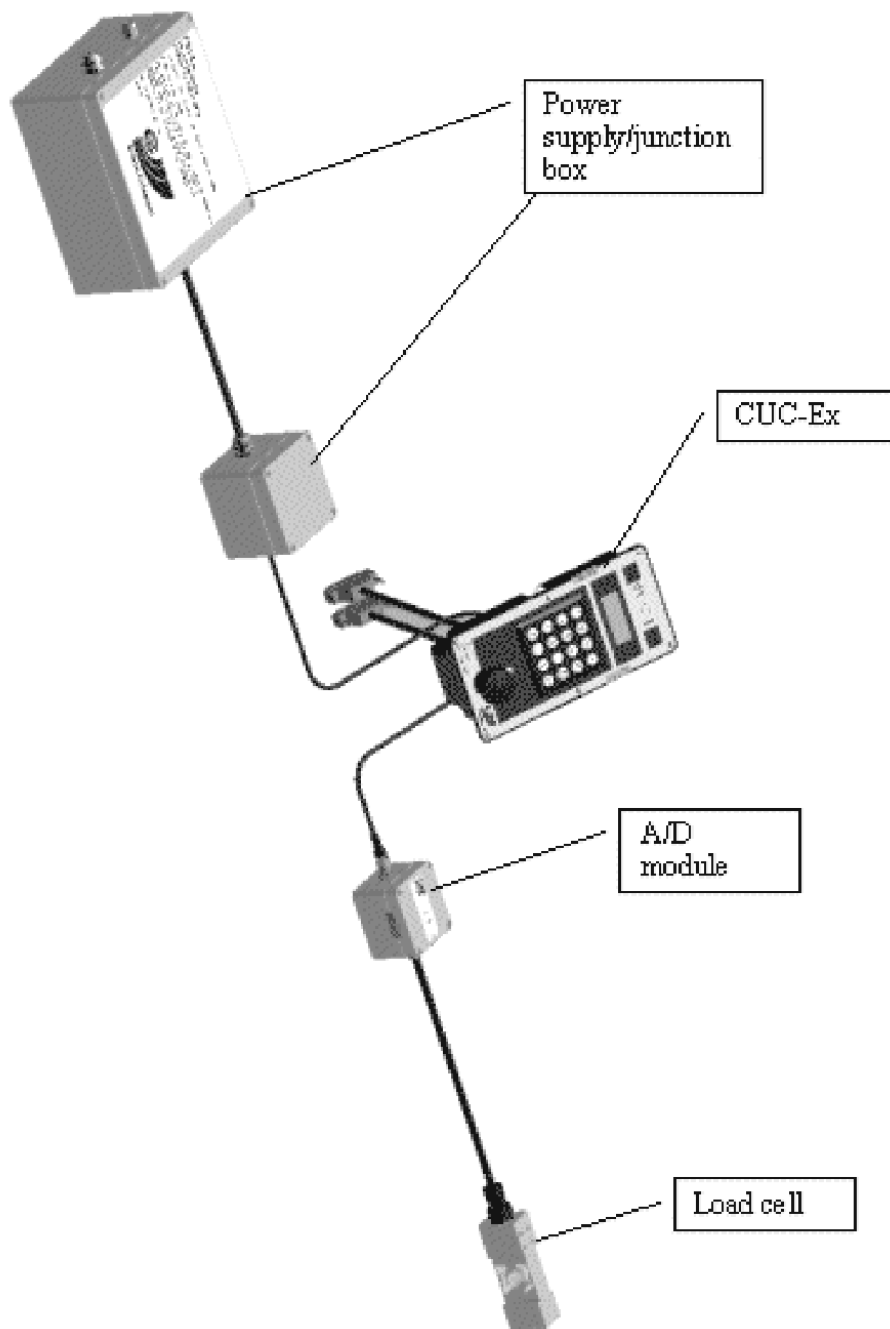
Figure 1 The basic modules of ECS..
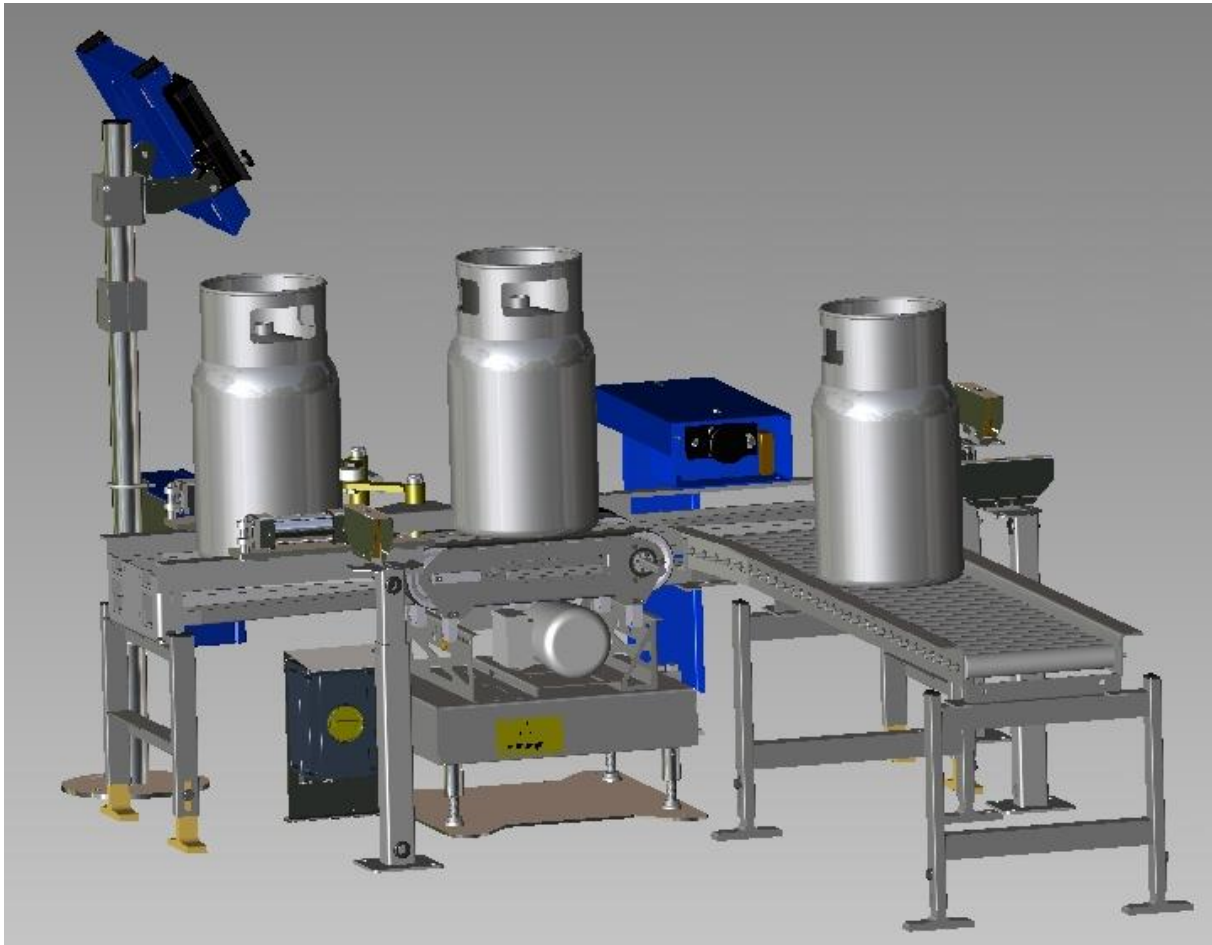
Figure 2 ECS60 Check Weigher with conveyor on load receptor for dynamic weighing.

Figure 3 ECS60 Check Weigher with lift table for static weighing.

Figure 4 Inline ECS60 Filling Machine with check weighing.

Figure 5 ECS60 Weight Correction Machine with roller conveyer and check weighing.
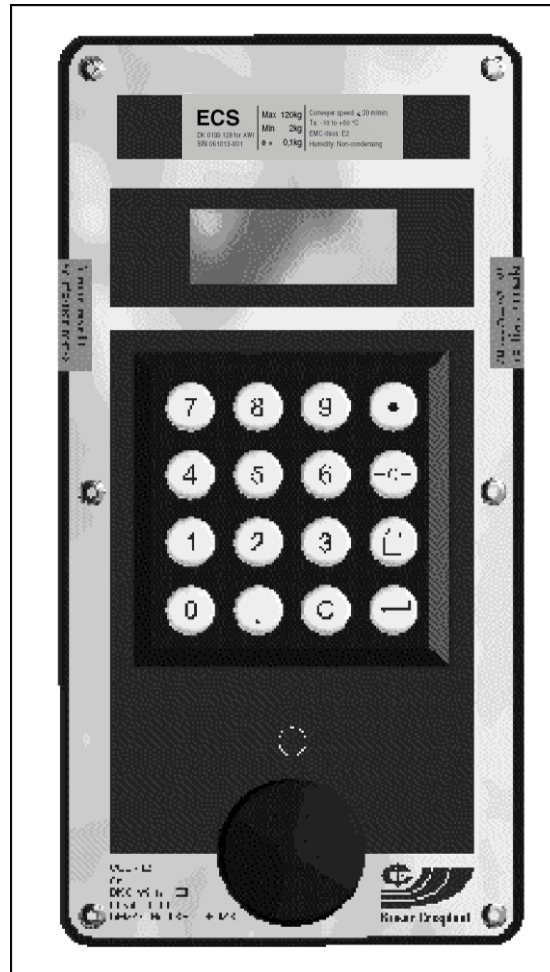
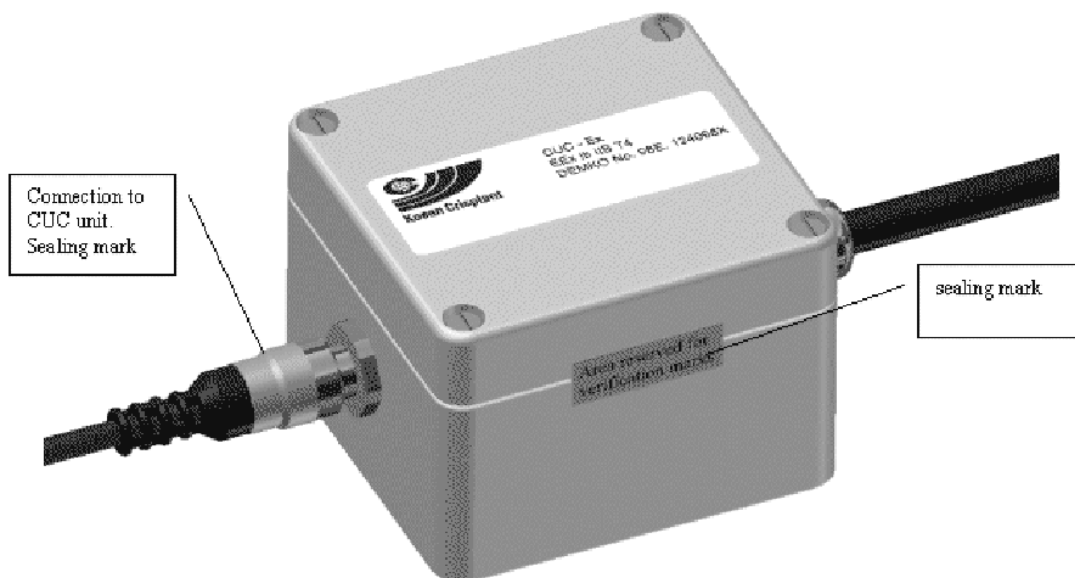**Figure 6** Sealing of the HMI / CTRL module.

Figure 7 Sealing of the AD-module.

10. Composition of modules – illustrated

COMPATIBILITY OF MODULES

Ref.: WELMEC 2
Automatic Weighing Instrument, single-interval

Certificate of EU Type-Examination N°:   TEC: | DK 0199.128

INDICATOR

	A/D (Module 1)	Type:		CUC-Ex		
Accuracy class according to EN 45501 and OIML R76:		$Class_{ind}$ (I, II, III or IIII)		III		
Maximum number of verification scale intervals (n_{max}):		n_{ind}		3000		
Fraction of maximum permissible error (mpe)		p_1		0.5		
Load cell excitation voltage:		U_{exc} [Vdc]		5		
Minimum input-voltage per verification scale interval:		Δu_{min} [µV]		1		
Minimum load cell impedance:		R_{Lmin} [Ω]		350		
Coefficient of temperature of the span error:		Es [% / 25°C]				
Coefficient of resistance for the wires in the J-box cable:		Sx [% / Ω]				
Specific J-box cable-Length to the junction box for load cells		$(L/A)_{max}$ [m / mm²]	10			
Load cell interface:		4-wire (no sense)				
Additive tare, if available:		T^+ [% of Max]		0		
Initial zero setting range		IZSR [% of Max]		-10	/	10
Temperature range		T_{min} / T_{max} [°C]		-10	/	50
Test report (TR), Test Certificate (TC) or OIML Certificate of Conformity:		TR: DANAK-196017 issued by DELTA				

LOAD RECEPTOR

	(Module 2)	Type:		CUC-Ex		
Construction:				Platform		
Fraction of mpe:		p_2		0.5		
Number of load cells:		N		1		
Reduction ratio of the load transmitting device:		$R = F_M / F_L$		1		
Dead load of load receptor		DL [% of Max]		25		
Non uniform distribution of the load	(NUD = 0 is acceptable)	NUD [% of Max]		20		
Correction factor:	$Q = 1 + (DL + T^+ + IZSR^+ + NUD) / 100$			1.55		

LOAD CELL

	ANALOG (Module 3)	Type:		Flintec PC6		
Accuracy class according to OIML R60:		$Class_{LC}$ (A, B, C or D)		C		
Maximum number of load cell intervals:		n_{LC}		3000		
Fraction of mpe:		p_3		0.7		
Rated output (sensitivity):		C [mV / V]		2		
Input resistance of single load cell:		R_{LC} [Ω]		1200		
Minimum load cell verification interval:	$(v_{min\%} = 100 / Y)$	$v_{min\%}$ [% of Emax]		0.01		
Rated capacity:		E_{max} [kg]		200		
Minimum dead load, relative		$(E_{min} / E_{max}) * 100$ [%]		0		
Temperature range		T_{min} / T_{max} [°C]		-10	/	50
Test report (TR) or Test Certificate (TC/OIML) as appropriate			D09-00.02			

COMPLETE WEIGHING INSTRUMENT

Single-interval

Manufacturer:	Kosan Crisplant A/S	Type:	ECS60 Check Weigher			
Accuracy class according to EN 45501 and OIML R76:		$Class_{WI}$ (I, II, III or IIII)		III		
Fractions: $p_i = p_1^2 + p_2^2 + p_3^2$:		p_i		1.0		
Maximum capacity:		Max [kg]		60		
Number of verification scale intervals:		n		3000		
Verification scale interval		e [kg]		0.02		
Utilisation ratio of the load cell	$\alpha = (Max / E_{max}) * (R / N)$			0.30		
Input voltage (from the load cels):	$\Delta_u = C * U_{exc} * \alpha * 1000 / n$	[µV/e]		1.00		
Cross-section of each wire in the J-box cable:		A [mm²]		0.5		
J-box cable-Length		L [m]		5		
Temperature range to be marked on the instrument		T_{min} / T_{max} [°C]		-10	/	50
Peripheral Equipment subject to legal control						

Acceptance criteria for compatibility				Passed, provided no result below is < 0	
$Class_{WI}$	<=	$Class_{ind}$ & $Class_{LC}$	(WELMEC 2: 1)	$Class_{WI}$:	**PASSED**
pi	<=	1	(R76: 3.5.4.1)	1 - pi =	0.0
n	<=	n_{max} for the class	(R76: 3.2)	n_{max} for the class - n =	7000
n	<=	n_{ind}	(WELMEC 2: 4)	n_{ind} - n =	0
n	<=	n_{LC}	(R76: 4.12.2)	n_{LC} - n =	0
E_{min}	<=	DL * R / N	(WELMEC 2: 6d)	(DL * R / N) - E_{min} =	15
v_{min} · √N / R	<=	e	(R76: 4.12.3)	e - (v_{min} * √N / R) =	0.000
or (if v_{min} is not given)				Alternative solutions: ↑ ↓	
(E_{max} / n_{LC}) · (√N / R)	<=	e	(WELMEC 2: 7)	e - ((E_{max} / n_{LC}) * (√N/ R)) =	
Δu_{min}	<=	Δu	(WELMEC 2: 8)	$\Delta u - \Delta u_{min}$ =	0.00
R_{Lmin}	<=	R_{LC} / N	(WELMEC 2: 9)	(R_{LC} / N) - R_{Lmin} =	850
L / A	<=	$(L / A)_{max}^{WI}$	(WELMEC 2: 10)	$(L / A)_{max}^{WI}$ - (L / A) =	0
T_{range}	<=	$T_{max} - T_{min}$	(R76: 3.9.2.2)	$(T_{max} - T_{min})$ - T_{range} =	30
Q * Max * R / N	<=	E_{max}	(R76: 4.12.1)	E_{max} - (Q * Max * R / N) =	107.0

Signature and date:

Conclusion . . . . .   **PASSED**

This is an authentic document made from the program:
"Compatibility of AWI-modules version 3.2".

DELTA